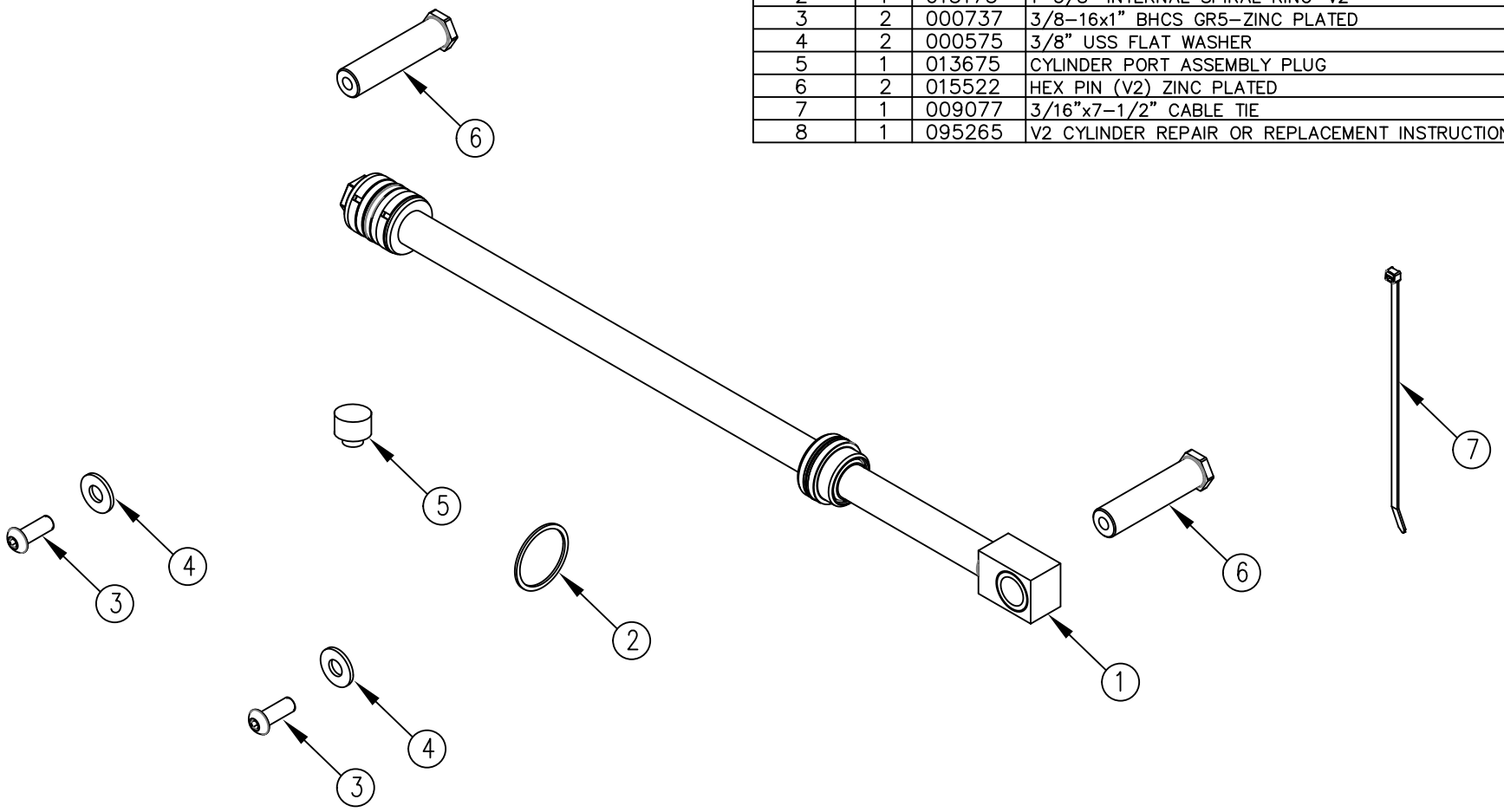
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	015339	CYLINDER SHAFT COMPLETE–V2
2	1	015175	1–5/8" INTERNAL SPIRAL RING–V2
3	2	000737	3/8–16x1" BHCS GR5–ZINC PLATED
4	2	000575	3/8" USS FLAT WASHER
5	1	013675	CYLINDER PORT ASSEMBLY PLUG
6	2	015522	HEX PIN (V2) ZINC PLATED
7	1	009077	3/16"x7–1/2" CABLE TIE
8	1	095265	V2 CYLINDER REPAIR OR REPLACEMENT INSTRUCTIONS



NOTE: THOROUGHLY CHECK CYLINDER BARREL FOR SCORING OR BURRS BEFORE USING THIS KIT. REPAIR OR REPLACE AS NECESSARY.

REV.	DATE	CHANGE RECORD	BY	APPVD	ECN
C	8/1/19	ADDED NOTE	GDB		2221
B	3/15/19	ADDED (2) 015522, AND (1) 009077	GDB		2198
A	12/17/18	RELEASED TO PRODUCTION	GDB		2147

THIRD ANGLE PROJECTION

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ±1/16
ANGULAR MACH ±1°
BEND ±1°
TWO PLACE DECIMAL ±0.030
THREE PLACE DECIMAL ±0.010

DRAWN BY: GDB
DRAWN/DATE: 12/17/18
APPVD/DATE: –
DO NOT SCALE DRAWING

NOTES:

WOODBINE MFG. CO.
BUS BROWN DRIVE
WOODBINE, IOWA 51579

The original TOMMY GATE hydraulic lift

TITLE: V2 REPLACEMENT CYLINDER SHAFT

THE INFORMATION HERE IS CONFIDENTIAL AND MUST NOT BE USED IN ANY WAY DETRIMENTAL TO THE INTEREST OF WOODBINE MFG.

SCALE: 1:4
WEIGHT: –
PART NO. 15877